

# FRAMELESS SPECIFICATIONS

**Face Frame:**

None

*\*Optional*

**Case Construction Method:**

Dowels and glue

**Case Materials:**

$\frac{3}{4}$ " particleboard

*\* $\frac{3}{4}$ " MDF*

*\* $\frac{3}{4}$ " formaldehyde-free particleboard*

*\* $\frac{3}{4}$ " standard plywood*

*\* $\frac{3}{4}$ " formaldehyde-free plywood*

**Shelves:**

$\frac{3}{4}$ " particleboard – all adjustable full depth

*\*Same options as Case Materials*

**Shelf Supports:**

Metal pins in drilled system holes

**Interior Finish:**

White melamine

**Finished Ends:**

Match door face – melamine, wood or laminate

**Drawer Materials:**

Drawer sides:  $\frac{1}{2}$ " particleboard with white melamine finish

*\* $\frac{1}{2}$ " birch plywood*

Drawer bottoms:  $\frac{1}{4}$ " white melamine

*\* $\frac{1}{4}$ " birch plywood – only with birch sides option*

**Drawer Construction:**

Butt joint

*\*Dovetail – only with birch plywood option*

**Drawer Guides:**

Epoxy coat standard extension side-mount with 75 lb rating

*\*Full extension ball bearing side-mount with 100 lb rating*

*\*Full extension soft-close concealed under-mount with 100 lb rating*

**Hinges:**

Salice 110° euro full-overlay concealed clip hinge

**Finish on Wood Parts:**

Ultra low VOC water-based spray stain and water-based high performance UV cured top coat finish. Urea-formaldehyde free.

**Doors:**

Melamine

Wood Veneer with 2mm wood edge band

Solid wood frame with veneer recessed panels

Plastic laminate with PVC edge-banding

Thermofoil

