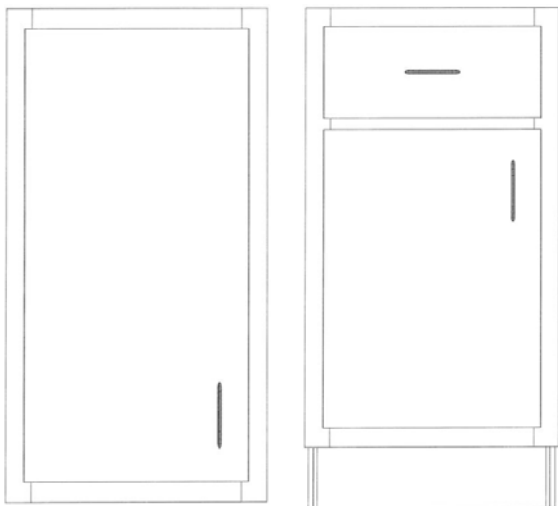
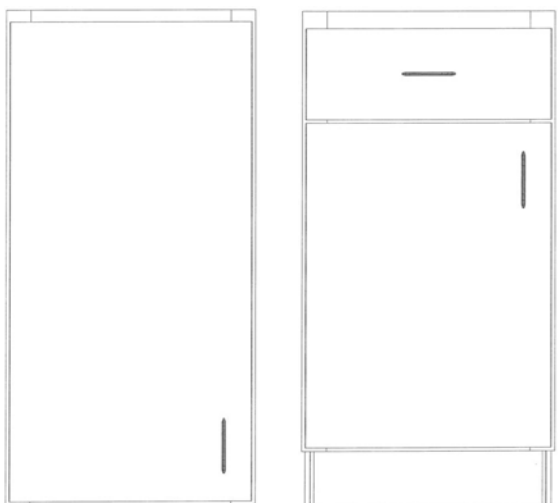


FACE FRAME SPECIFICATIONS

Standard Overlay



Full Overlay



Face Frame:

¾" solid hardwood – glued and screw doweled

**Optional*

Case Construction Method:

Dados, glue and mechanical fasteners

Case Materials:

⅝" particleboard

**⅝" MDF*

**⅝" formaldehyde-free particleboard*

**⅝" standard plywood*

**⅝" formaldehyde-free plywood*

Shelves:

⅝" particleboard – all adjustable full depth

**Same options as Case Materials*

Shelf Supports:

Metal pins in drilled system holes

Interior Finish:

White melamine

Finished Ends:

Matching melamine

**Wood veneer*

Drawer Materials:

Drawer sides: ½" particleboard with wood grain melamine finish

**½" birch plywood*

Drawer bottoms: ¼" white melamine

**¼" birch plywood – only with birch sides option*

Drawer Construction:

Butt joint with captive bottom

**Dovetail – only with birch plywood option*

Drawer Guides:

Epoxy coat standard extension side-mount with 75 lb rating

**Full extension ball bearing side-mount with 100 lb rating*

**Full extension soft-close concealed under-mount with 100 lb rating*

Hinges:

Salice 110° concealed clip hinge 6-way adjustable – self-closing
(Columbia/Southport Collections – Salice 110° micro-cup hinge)

Finish on Wood Parts:

Ultra low VOC water-based spray stain and water-based high performance UV cured top coat finish. Urea-formaldehyde free.

Doors:

Melamine

Wood Veneer with wood edge band

Solid wood

Solid wood frame with veneer recessed panels

Solid wood frame with solid wood panels

Thermofoil